

WHAT IS CLAIMED IS:

1. A dextrose hydrate in powder form, having:  
- a dextrose content at least equal to 98%,  
- an  $\alpha$  crystalline form content at least equal  
5 to 95%,  
- a water content greater than 1%,  
- a compressibility determined according to a  
test A at least equal to 70 N.
2. A dextrose hydrate according to claim 1, having  
10 a water content in the range 2% to 10%.
3. A dextrose hydrate according to claim 2, having  
a water content in the range 5% to 9.5%
4. A dextrose hydrate according to claim 1, having  
a compressibility of at least 90 N.
- 15 5. A dextrose hydrate according to claim 4, having  
a compressibility in the range 90 N to 200 N.
6. A dextrose hydrate in powder form according to  
claim 1, having a compressibility determined according to  
a test A in the range 150 N to 200 N and according to a  
20 test B at least equal to 170 N.
7. A dextrose hydrate according to claim 6, having  
a compressibility determined according to a test B in the  
range 175 N to 300 N.
8. A dextrose hydrate in powder form according to  
25 claim 1, having:  
- an apparent density, determined according to  
HOSOKAWA, of less than 0.7 g/ml,  
- a mean diameter in the range 50  $\mu\text{m}$  to 1000  $\mu\text{m}$ ,

- a flow grade at least equal to 60.

9. A dextrose hydrate according to claim 8, having an apparent density in the range 0.45 g/ml to 0.65 g/ml.

10. A dextrose hydrate according to claim 9, having an apparent density in the range 0.5 g/ml to 0.6 g/ml.

11. A dextrose hydrate according to claim 8, having a mean diameter in the range 100 µm to 500 µm.

12. A dextrose hydrate according to claim 8, having a flow grade in the range 60 to 90.

13. A process for the preparation of a dextrose hydrate in powder form according to claim 1, wherein it comprises a succession of steps consisting in a step involving the rehumidification/granulation, using a suitable binder, of a crystalline dextrose of substantially  $\alpha$  form obtained directly by crystallisation or by partial or complete drying of a crystalline dextrose monohydrate, then a step involving the ageing/drying of the rehumidified granulated dextrose thus obtained.

14. A process for the preparation of a dextrose hydrate in powder form according to claim 1, wherein it comprises a step involving the granulation of an  $\alpha$  crystalline dextrose having a water content greater than 1%.

15. A process for the preparation of a dextrose hydrate in powder form according to claim 14, wherein the  $\alpha$  crystalline dextrose has a water content in the range of 2% to 10%.

16. A process for the preparation of a dextrose hydrate in powder form according to claim 6, wherein it comprises a step involving the granulation of an α crystalline dextrose having a water content at most equal to 1%.

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17. A process for preparation according to claim 13, wherein the granulation step is carried out in a continuous mixer-granulator.

18. A dextrose in powder form, having:

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- a dextrose content at least equal to 98%,  
- an α crystalline form content at least equal to 95%,  
- a compressibility, determined according to a test A, in the range 180 N to 200 N, and according to a test B greater than 220 N.

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19. A dextrose in powder form according to claim 18, having a compressibility determined according to a test B, greater than 230 N.

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20. The use of a dextrose hydrate in powder form according claim 1, as a sweetener, osmotic agent, nutrient or excipient in compositions intended in particular for the food, pharmaceutical, chemical or agrochemical sectors.

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21. The use of a dextrose hydrate in powder form obtained according claim 13, as a sweetener, osmotic agent, nutrient or excipient in compositions intended in particular for the food, pharmaceutical, chemical or agrochemical sectors.

*add A 12*